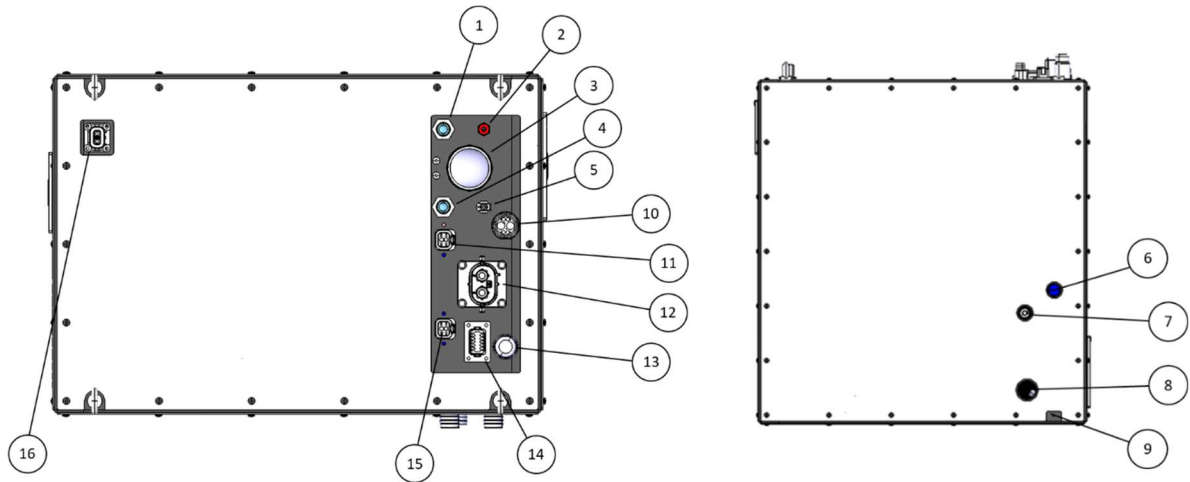




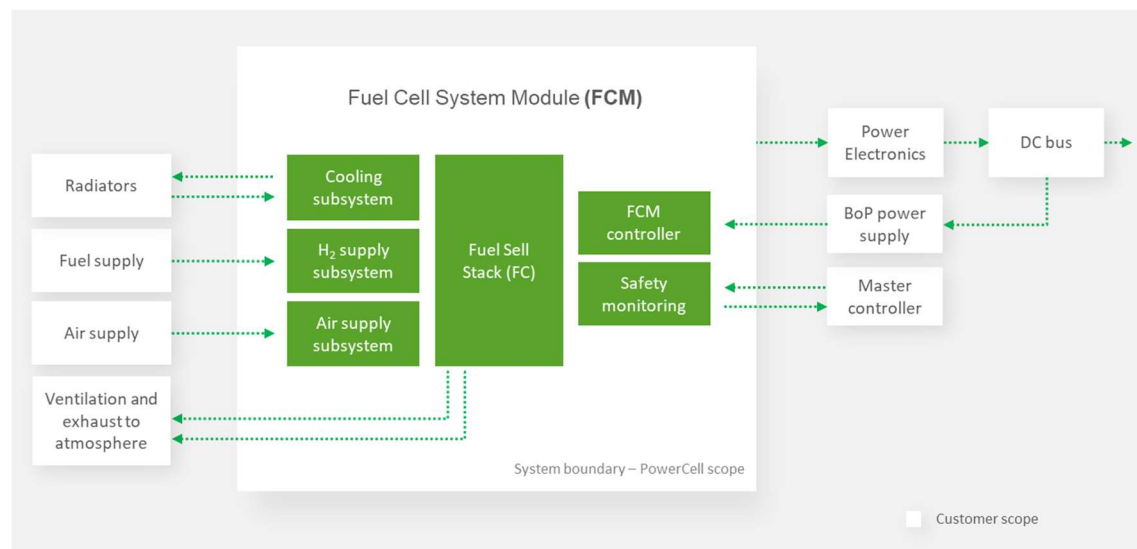
MS-30 Fuel Cell System

Technical description

Interface description



Mechanical connections	Electrical connections
1 Components cooling inlet	9 Ground
2 Fuel inlet	10 24 voltage supply
3 Air inlet	11 Radiator fan control I
4 Components cooling outlet	12 Power output terminals
5 Fuel cell stack cooling vent line	13 Ethernet
6 Fuel cell stack cooling outlet	14 External signal interface
7 Fuel cell stack cooling inlet	15 Radiator fan control II
8 Exhaust	16 HV supply



PowerCell MS-30

Configuration ^{1 2}

Max net power	30 kW
Dimensions	460 x 695 x 665 mm
Volume	210 l
Weight	<150 kg

Performance

Gross output at rated power	145 V / 235 A
Voltage output (peak power EOL to OCV ³ BOL)	Normal operation 120 – 225 V, max 330 V
Current output	20 - 234 A ⁴
Ramp-up speed	5 kW/s
System heat output	up to 50 kW + 5 kW ⁵
Coolant outlet temperature	80°C
Fuel quality	Hydrogen ISO 14867-2 and SAE J2712
Fuel inlet pressure	8-12 bar(g) ⁶
Fuel consumption	325 NLPM ⁷
Efficiency (peak, BOL)	57% ⁸
Efficiency (rated power, BOL)	37% ⁸
Start-up time	Off to standby: 10s, Standby to run: 10s
Lifetime	10 000 h ⁹
Communication and control	CAN bus 500 kpbs

Environment

Altitude	0 to 2000 meters
Location	Pollution degree 3 or better
Temperature	- 30 to 45°C ¹⁰
Humidity	5 to 95% relative humidity; non-condensing
Regulation and standards ¹¹	E/ECE/324/Rev.2, /Add.99/Rev.2, FMVSS 305-01, ISO 23273:2013, SAE J1766:201401, SAE J2578:201408
IP classification	IP54

¹ Target values, the actual value is application dependent.

² Customized configurations can be made, feasibility evaluated at request.

³ OCV = Open Circuit Voltage (i.e. in no load condition, 0 A).

⁴ Other limitations might apply from external power electronics.

⁵ Fuel cell stack plus BoP components (cathode compressor + intercooler).

⁶ 3-8bar(g) is feasible, but low hydrogen feed pressure affects system performance.

⁷ Hydrogen consumption at 30kW Beginning of Life.

⁸ Excluding losses from DCDC and external cooling system (e.g. radiator fans etc.).

⁹ Expected lifetime.

¹⁰ Start-up from sub-zero degrees requires external power assistance.

¹¹ Designed with respect to the following standards.

Technical specifications

Fuel		
Fuel composition	Pure hydrogen, ISO 14687:2019 and SAE J2719_201511 ¹	
Supply pressure	8-12 bar(g), rated 10 bar(g) ²	
Supply temperature	5 - 70°C, rated 10°C	
Fuel consumption	17 - 435 NLPM	
Cathode inlet		
Quality	Filtered air	
Pressure	Atmospheric pressure	
Temperature	-30 - 45°C	
Flowrate	525 - 2050 NLPM ³	
Exhaust		
Pressure	Atmospheric pressure ⁴	
Temperature	< 90°C, rated 80°C	
Flowrate	< 2085 NLPM ³	
Cooling	Component cooling	Fuel cell stack cooling
Flowrate	< 13 l/min	< 85 l/min
Quality	50/50% Water/Glycol ⁵	Dynalene FC-EG ⁵
Inlet pressure	< 1 bar(g)	< 1.4 bar(g)
Inlet temperature	5 - 50°C	5 - 65°C
Outlet temperature	< 65°C, rated 26°C	< 90°C, rated 75°C
Heat exchanger capacity	5 kW ⁶	< 50 kW
Electrical		
HV supply	260 – 550 VDC, max. current = 16 Arms, < 5 kW	
24 V supply	< 1,5 kW	
Load requirements		
Forward leakage current	< 1 µA	
Reverse current	< 1 µA	
Ripple current	< 5 A, peak to peak	
Classification		
Appliance class	Max. class II ⁷	
Pollution degree	Max. 2 ⁸	
Overvoltage category	Max. 2 ⁹	

¹ The fuel quality requirements comply with ISO 14687-2, SAE J2719 and T/CECA-G 0015 2017.

² Customized configurations can be made, feasibility evaluated at request, stable pressure required.

³ Normal conditions at 0°C and 1 atm.

⁴ Piping shall be done in a way that atmospheric pressure is not exceeded by 50 mbar at the given flowrate.

⁵ The material compatibility in the external cooling loop needs to be verified.

⁶ Capacity depends on set-up of external cooling loop, incl. cooling for DCDC converter.

⁷ IEC 61140

⁸ IEC/EN 60950-1

⁹ IEC/EN 60950-1